Service-Information

Group: 11 Engine	March 1982	Bulletin No.: 11 022 82 (2051)

- For U.S.A. and Canada only -

RE: VALVE CLEARANCE - ALL R65 and R65LS MODELS

Dear Dealer:

Recent tests revealed that valve clearances must be increased, thereby eliminating the danger of low compression/performance due to tight valves.

We, therefore, recommend the following new valve clearances:

(a)	First 600 miles	- inlet	0.15 mm	(.006")
	At P.D.I.	- exhaust	0.25 mm	(.010")
(b)	After 600 miles	- inlet	0.10 mm	(.004")
		- exhaust	0.20 mm	(.008")

Remember to set clearances only when engine is cold.

Yours truly,

H. Neas
National Service Manager

HN/vaa

Please route and initial before filing

Service Manager	Parts Manager	Service Writer	Technicians